

Work Order ID 155076 - 1

155076

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Friday, January 06, 2017 11:12:52 AM

Item ID: D3284-011

Revision ID:

Item Name: Bearing

Start Date: 1/6/2017 Start Qty: 4.00

Required Date: 1/12/2017 Req'd Qty: 4.00

Reference:

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Cust Item ID:

Customer:

JAN 10 2017

4

DAS

4

13

9-89

DAS

13

9-89

Approvals: Process Plan: Date: JAN 06 2017

Tooling:

Date:

Run Start *NR1*

QC: Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3284	Rev B								

100 0.00

100

PURCHASING

Purchasing

Memo

0.00

Purchasing

Issue P/O: 34873 to Eagle Copters Order P/N: 205-060-101-001 Certificate of Conformity is required

JAN 09 2017

DAS

13

9-89

110 0.00

110

Receive & Inspect for Damage & Mat'l Certs

Packaging

Memo

0.01

Packaging

Ensure certificate of conformity is attached

4x SP17-01-24

120 0.00

120

QC5- Inspect part completeness to step on W/O

QC

Memo

0.01

Quality Control

JAN 25 2017

DAS

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Work Order ID 155076

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Item ID: D3284-011

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Bearing

Start Date: 1/6/2017 Start Qty: 4.00 ***4***

Cust Item ID:

Required Date: 1/12/2017 Req'd Qty: 4.00 ***4***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: 	0.00							
130									
Packaging	Memo	0.01							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.07							
Quality Control									

4 JAN 27 2017 17/01/30 DAS
21
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JAN 27 2017

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D3284-011

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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1

Rod Bearing End

~~6/4~~
4x SPH-01-24

SPECIFICATION CONTROL DRAWING

DART P/N	SPECIFICATION
D3284-001 SLEEVE	ACS P/N B80702-1 PER ACS DWG B80702 REV. A
D3284-003 STUD	ACS P/N B80703-1 PER ACS DWG B80703 REV. A
D3284-005 STUD	ACS P/N B80704-1 PER ACS DWG B80704 REV. A
D3284-007 STUD	ACS P/N B80705-1 PER ACS DWG B80705 REV. B
D3284-009 BEARING	BHT P/N 47-140-252-5
D3284-011 BEARING	BHT P/N 205-060-101-001
D3284-021 TUBE ASSY	204-060-158-001 MODIFIED PER IIN-D205-708
D3284-023 BIPOD ASSY	204-060-155-001 MODIFIED PER IIN-D205-708
D3284-025 TRIPOD ASSY	204-060-157-001 MODIFIED PER IIN-D205-708
D3284-031 TUBE ASSY	205-060-107-001 MODIFIED PER IIN-D205-708
D3284-033 BIPOD ASSY	205-060-106-001 MODIFIED PER IIN-D205-708
D3284-035 TRIPOD ASSY	205-060-105-001 MODIFIED PER IIN-D205-708

010.155076

JAN 06 2017

DAS
13
9-59



NOTE:

FOR FUTURE PROCUREMENT, THE PURCHASE ORDER MUST SPECIFY THAT THE MATERIAL USED TO MANUFACTURE THE D3284-001/-003/-005/-007 PARTS MUST COMPLY WITH THE FOLLOWING SPECIFICATIONS:

AISI 4130 ROUND BAR PER AMS 6348/MIL-S-6758 WITH
MIN Ft_u = 90 Ksi
MIN Ft_y = 70 Ksi

EACH INDIVIDUAL ITEM TESTED BEFORE USE OR PROVEN TO EQUAL OR EXCEED THE ABOVE.

RELEASED

2010-03-25

B	ADD NOTE	RF	09.07.14
A	NEW ISSUE	KJ	04.05.06
REV.	DESCRIPTION	BY	DATE
DESIGN	DS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>[Signature]</i>	D3284	SHEET 1 OF 1
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	ADJUSTABLE ENGINE MOUNT	NTS
DATE	09.07.14	COPYRIGHT © 2004 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO34873

Purchase Order Date 1/9/2017
PO Print Date 1/10/2017

Page Number 1 of 2

Order From :

VU-EAG002

EAGLE COPTERS MAINTENANCE LTD.
823 MCTAVISH ROAD N E
CALGARY, AB T2E 7G9
CA

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

JAN 10 2017
EC-27

Contact Name

Vendor Phone 403-250-7370

Ship To Contact

Ship To Phone

Ship Via: FedEx Economy collect

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

USD

FOB

Destination-Collect

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	047-140-252-005 AS PER DWG D3284 REV. B B155074	Rod Bearing End	1/18/2017 Yes 1/18/2017		26.00 Each	\$120.00	\$3,120.00
8817-01-12. Line Total:							\$3,120.00
2	205-060-101-001 68-6 AS PER DWG D3284 REV. B B155076	Rod Bearing End	1/18/2017 Yes 1/18/2017		6.00 Each	\$361.00	\$2,166.00
recu 4x 8817-01-24. Line Total:							\$2,166.00

Note:

1/10/2017

Packing Slip

Eagle Copters Maintenance Ltd

823 McTavish Rd, NE
Calgary, Alberta T2E 7G9
Canada

January 23, 2017

Telephone: (403) 250-7370

Fax: (403) 250-7110

Shipment number: SH#17-000179

Ship To: Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Via: FEDEX OVERNIGHT
Carrier Terms:

Phone: (613)632-5200

Waybill: 778255194634

Item	Part / Tool Number	Part / Tool Description	Current Location	Qty	UOM	Serial Number	Lot Number/Tool ID
1	205-060-101-001	ROD END	Shipping Area	4	EA		LT-17-000671

Type of sale: Outright

Customer PO number: PO34873

Sales Order Number: SO17-00075.001

Parts on Back Order						
Item	Part Number	Part Description	Qty Sold	Back Order Qty	Qty Shipped	
1	205-060-101-001	ROD END	6	2	4	

*** End of Document ***

SO17-01-241

OAS
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>> denotes that the Packing Slip line item has already been printed.

Eagle Copters Maintenance Ltd
8227 AcTavish Road, NE Calgary, Alberta T2E 7G9
TCCA AMO Approval No. 6-81

Lot No: LT-17-000671



Sold To: SO17-00075.001

Sold Date: 01/23/2017

Part No: 205-060-101-001

Description: ROD END

Revision:

Serial #:

Condition:

New

Qty Sold:

4.00

Cure Date:

Manufacturer:

Bell Helicopter (Manufacturer)

Total Time:

TSO:

Time Remaining:

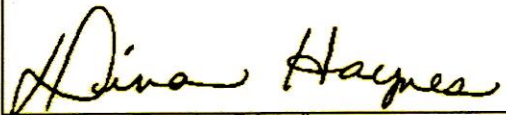
Hours
0.00

Cycles

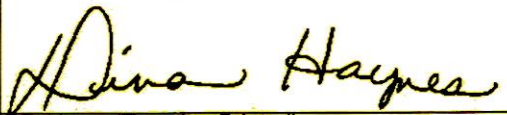
Details of work performed / reason for removal

Additional work to be performed upon installation

Inspector
January 23, 2017
Lic. No./Stamp
60

1. Approving Civil Aviation Authority/Country FAA/United States		2. AUTHORIZED RELEASE CERTIFICATE FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG			3. Form Tracking Number: 80777962170-23	
4. Organization Name and Address:  Bell Helicopter A Textron Company		Bell Helicopter Textron Inc. Logistics Center 3200 High River Road Suite 100 FORT WORTH TX 76155		FAA Production Certificate PC-100SW		5. Work Order/Contract/Invoice Number: 0000128616
6. Item:	7. Description:	8. Part Number:	9. Quantity:	10. Serial Number:	11. Status/Work:	
1	ROD END	205-060-101-001	1	N/A	NEW	
12. Remarks: Export airworthiness approval - this article meets the special requirements of Canada						
13a. Certifies the items identified above were manufactured in conformity to: ☒ Approved design data and are in a condition for safe operation. ☐ Non-approved design data specified in Block 12.			14a. ☐ 14 CFR 43.9 Return to Service ☐ Other regulation specified in Block 12. Certifies that unless otherwise specified in Block 12, the work identified in Block 11 and described in Block 12 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.			
13b. Authorized Signature: 		13c. Approval/Authorization No: ODA-710621-SW		14b. Authorized Signature:		14c. Approval/Certificate No:
13d. Name (Typed or Printed): Dina Haynes		13e. Date(dd/mmm/yyyy): 13/APR/2015		14d. Name (Typed or Printed):		14e. Date (dd/mmm/yyyy):
User/Installer Responsibilities						
It is important to understand that the existence of this document alone does not automatically constitute authority to install the aircraft engine/propeller/article. Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts aircraft engine(s)/propeller(s)/article(s) from the airworthiness authority of the country specified in Block 1. Statements in Blocks 13a and 14a do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.						

1. Approving Civil Aviation Authority/Country FAA/United States		2. AUTHORIZED RELEASE CERTIFICATE FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG			3. Form Tracking Number: 8075511460-4	
4. Organization Name and Address:  Bell Helicopter A Textron Company		Bell Helicopter Textron Inc. Logistics Center 3200 High River Road Suite 100 FORT WORTH TX 76155		FAA Production Certificate PC-100SW		5. Work Order/Contract/Invoice Number: 0000111195
6. Item:	7. Description:	8. Part Number:	9. Quantity:	10. Serial Number:	11. Status/Work:	
1	ROD END	205-060-101-001	1	N/A	NEW	
12. Remarks: Export airworthiness approval - this article meets the special requirements of Canada						
13a. Certifies the items identified above were manufactured in conformity to: ☒ Approved design data and are in a condition for safe operation. ☐ Non-approved design data specified in Block 12.			14a. ☐ 14 CFR 43.9 Return to Service ☐ Other regulation specified in Block 12. Certifies that unless otherwise specified in Block 12, the work identified in Block 11 and described in Block 12 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.			
13b. Authorized Signature: 		13c. Approval/Authorization No: ODA-710621-SW		14b. Authorized Signature:		14c. Approval/Certificate No:
13d. Name (Typed or Printed): Terry Baker		13e. Date(dd/mmm/yyyy): 16/MAR/2015		14d. Name(Typed or Printed):		14e. Date (dd/mmm/yyyy):
User/Installer Responsibilities						
It is important to understand that the existence of this document alone does not automatically constitute authority to install the aircraft engine/propeller/article. Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts aircraft engine(s)/propeller(s)/article(s) from the airworthiness authority of the country specified in Block 1. Statements in Blocks 13a and 14a do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.						

1. Approving National Aviation Authority/Country FAA/United States		2. AUTHORIZED RELEASE CERTIFICATE FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG				3. Form Tracking Number: 80274616190-26	
4. Organization Name and Address: Bell Helicopter A Textron Company				Bell Helicopter Textron Inc. Logistics Center 776 Henrietta Creek Road #100 Roanoke TX 76262 FAA Production Certificate PC-100		5. Work Order/Contract/Invoice Number: 4500496261	
6. Item:	7. Description:	8. Part Number:	9. Eligibility: *	10. Quantity:	11. Serial/Batch Number:	12. Status/Work:	
1	ROD END	205-060-101-001	N/A	6	N/A	NEW	
13. Remarks: Export airworthiness approval - this article meets the special requirements of Canada							
14. Certifies the items identified above were manufactured in conformity to: ☒ Approved design data and are in a condition for safe operation. ☐ Non-approved design data specified in Block 13.				19. ☐ 14 CFR 43.9 Return to Service ☐ Other regulation specified in Block 13. Certifies that unless otherwise specified in Block 13, the work identified in Block 12 and described in Block 13 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.			
15. Authorized Signature: 		16. Approval/Authorization No: ODA-710621-SW		20. Authorized Signature:		21. Approval/Certificate No:	
17. Name (Typed or Printed): Dina Haynes		18. Date (m/d/y): Sep/20/2013		22. Name (Typed or Printed):		23. Date (m/d/y):	
User/Installer Responsibilities							
It is important to understand that the existence of this document alone does not automatically constitute authority to install the part/component/assembly. Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts parts/components/assemblies from the airworthiness authority of the country specified in Block 1. Statements in Blocks 14 and 19 do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.							